



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Grede II Columbiana
130 Industrial Parkway
Columbiana, Alabama 35051, USA**

has been approved by Lloyd's Register Quality Assurance, Coventry, West Midlands, UK, to the following Quality Management System Standard:

**ISO/TS 16949:2009
(Excluding Product Design)**

The Quality Management System is applicable to:

Manufacture of Ductile and Gray Iron Foam Castings.

Approval Certificate No: UQA 0108474 Original ISO/TS 16949 Approval: August 6, 2004

Current Certificate: June 12, 2010

Certificate Expiry: June 11, 2013

Issued by: Lloyd's Register Quality Assurance, Inc. for and on behalf of Lloyd's Register Quality Assurance Limited



IATF Certificate No: 0105516

This document is subject to the provision on the reverse
71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370
This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.
Macro Revision 13



CERTIFICATE OF APPROVAL

This is to certify that the Environmental Management System of:

**Grede II LLC - Corporate
Columbiana, Alabama, USA**

has been approved by Lloyd's Register Quality Assurance
to the following Environmental Management System Standard:

ISO 14001:2004

The Environmental Management System is applicable to:

**Manufacture, Processing and Assembly of Iron Castings;
Processing and Assembly of Aluminum Castings;
Manufacture, Processing and Machining of Castings.**

This certificate is valid only in association with the certificate schedule bearing the same
number on which the locations applicable to this approval are listed.

Approval
Certificate No: UQA 0112598

Original Approval: December 7, 2001

Current Certificate: January 1, 2011

Certificate Expiry: December 31, 2013

A handwritten signature in black ink, appearing to read 'AM Stearns', written over a horizontal line.

Issued by: Lloyd's Register Quality Assurance, Inc.



CERTIFICATE SCHEDULE

Grede II LLC - Corporate

Locations

Grede II LLC - Corporate
Columbiana, Alabama, USA

Grede II LLC
Bessemer/Selma, Alabama, USA

Grede II LLC
Brewton, Alabama, USA

Grede II LLC
Columbiana, Alabama, USA

Grede II LLC
Marion, Alabama, USA

Grede II LLC
Biscoe, North Carolina, USA

Grede II LLC
Berlin, Wisconsin, USA

Grede II LLC
Browntown, Wisconsin, USA

Grede II LLC
Menomonee Falls, and Oconomowoc,
Wisconsin, USA

Approval
Certificate No: UQA 0112598

Activities

ISO14001:2004 Corporate Procedures,
Environmental Compliance Audits.

Manufacture of Iron Castings.

Manufacture of Iron Castings.

Manufacture of Iron Castings.

Manufacture and Machining of Iron
Castings.

Manufacture and Machining of Iron
Castings.

Manufacture of Iron Castings.

Manufacture of Iron Castings.

Machining and Assembly of Castings and
Forgings.

Original Approval: December 7, 2001
Current Certificate: January 1, 2011
Certificate Expiry: December 31, 2013

