



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

Grede Biscoe
530 East Main Street
Biscoe, North Carolina 27209, USA

has been approved by Lloyd's Register Quality Assurance, Coventry, West Midlands, UK, to the following Quality Management System Standard:

ISO/TS 16949:2009
(Excluding Product Design)

The Quality Management System is applicable to:

Manufacture, Machining and Assembly of
Ductile Iron Casting Components.

This certificate is valid only in association with the certificate schedule bearing the same number on which the locations applicable to this approval are listed.

Approval Certificate No: UQA 0105026/B Original ISO/TS 16949 Approval: November 21, 2003

Current Certificate: March 31, 2010

Certificate Expiry: December 7, 2012



IATF Certificate No: 0093464

Mikki Kristynich

Issued by: Lloyd's Register Quality Assurance, Inc. for and on behalf of Lloyd's Register Quality Assurance Limited

This document is subject to the provision on the reverse
71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370
This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.

Macro Revision 13



CERTIFICATE SCHEDULE

Grede Biscoe

Locations:

102 Russell Street
Star, North Carolina 27356, USA

Activities:

Storage and Distribution of Ductile Iron
Castings Components.

Approval

Certificate No: UQA 0105026/B

Original ISO/TS 16949 Approval: November 21, 2003

Current Certificate: March 31, 2010

Certificate Expiry: December 7, 2012



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Macro Revision 13



CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Grede Biscoe
Biscoe, North Carolina, USA**

has been approved by Lloyd's Register Quality Assurance
to the following Quality Management System Standards:

ISO 9001:2008

The Quality Management System is applicable to:

**Manufacture, Machining and Assembly of
Ductile Iron Casting Components.**

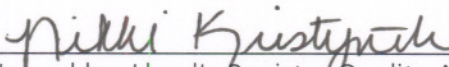
This certificate is valid only in association with the certificate schedule bearing the same
number on which the locations applicable to this approval are listed.

Approval
Certificate No: UQA 0105026/A

Original Approval: October 20, 1994

Current Certificate: March 31, 2010

Certificate Expiry: December 11, 2012



Issued by: Lloyd's Register Quality Assurance, Inc.



This document is subject to the provision on the reverse
1401 Enclave Parkway, Suite 200, Houston, Texas 77077, USA
This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.
Macro Revision 13



CERTIFICATE SCHEDULE

Grede Biscoe

Locations:

530 East Main Street
PO Box 748
Biscoe, North Carolina 27209, USA

102 Russell Street
Star, North Carolina 27356, USA

Activities:

Manufacture, Machining and Assembly of
Ductile Iron Castings and Components.

Storage and Distribution of Ductile Iron
Castings Components.

Approval
Certificate No: UQA 0105026/A

Original Approval: October 20, 1994
Current Certificate: March 31, 2010
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